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the mandrels can cause the bolts to become welded to the main auger. Thus the bolts break off when attempts are made to loosen them to replace the sections of the spiral conveyors.

Cancel the fourth paragraph of page 2 in favor of the following:

It is a still further object of the invention to provide an improved spiral conveyor with a replaceable section which can be easily removed and replaced with a new section without undue labor costs or loss of production of the machine.

Cancel the fourth paragraph on page 3 and the top of page 4 with the following:

According to a still further aspect of the invention, there is provided a traveling extrusion machine for forming hollow core concrete sections. The machine has a frame and a feed chamber mounted on the frame for receiving premixed concrete. A molding chamber is adjacent to the feed chamber. A non-rotatable mandrel shaft extends from the feed chamber to the molding chamber. A rotatable spiral conveyor is mounted on the mandrel shaft and extends from the feed chamber to the molding chamber. The conveyor has a first section within the feed chamber having flights with a first constant external diameter. A second section of the conveyor adjacent to the molding chamber has flights with a second constant external diameter. The second diameter is greater than the first diameter. The second section extends along a portion of the conveyor. A third section of the conveyor is between the first section and the second section and has flights which taper from the first diameter to the second diameter. Preferably the second section has a plurality of flights.

Cancel the third paragraph under the heading "In the drawings:" on page 5.

Cancel the paragraph beginning at the bottom of page 9 and the top of page 10 in favor of the following: